







Image for illustrative purposes only..

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2)	
Prime	Standby
20 KVA	22 KVA
16 KW	17.6 KW
	20 KVA

ENGINE / TECHNICAL DATA

Ratings at 0.8 Power Factor

Engine Make	Perkins		
Engine Model	404A-22G1	404A-22G1 / 404D-22G	
Governing Type	Mecha	anical	
Number of Cylinders	4	1	
Cylinder Arrangement	Vertical	in line	
Bore and Stroke mm	84 x	100	
Displacement / Cubic Capacity litres	2.216		
Induction System	Naturally Aspirated		
Cycle	4 stroke		
Combustion System	Indirect Injection		
Compression Ratio	23.3:1		
Rotation	Anti-clockwise, viewed on flywheel		
Cooling System	Water - cooled		
Frequency and Engine Speed	50Hz & 1500rpm		
	Prime	Standby	
Gross Engine Power kW (hp)	18.7 (25.1)	20.6 (27.6)	
Fuel Consumption @ 50% load L/hr	2.9	-	
@ 75% load L/hr	4.0	-	
@ 100% load L/hr	5.3	6.1	
Total Lubrication System Capacity litres	10.6	10.6	
Total Coolant Capacity (inc. radiator) litres	7.0	7.0	
Exhaust Temperature: °C	445	505	
Fuel Tank Capacity: litres	TBA	TBA	

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Make	Stamford
Model	PI144D1
No. of bearings	1
Insulation class	Н
Total Harmonic Content	at no load <3% - on load <2%
Wires	12
Ingress Protection	IP23
Excitation System	SELF
Winding Pitch	2/3
AVR Model	AS480
Overspeed	2250 mn ⁻¹
Voltage Regulation (steady)	± 1%

CONTROL PANEL Make Deep Sea Model 4000 SERIES

The ${\mbox{\bf DSE}}$ 4000 ${\mbox{\it Series}}$ is an Auto Start Control Module for single genset applications. It includes a backlit LCD display which clearly shows the status of the engine all the times. This module can either be programmed using the front panel or by using the DSE configuration suite PC software.

Metering and Alarm indications:

- Generator frequency
- Underspeed, Overspeed
- Generator volts (L-L, L-N)
- Generator current
- Engine oil pressure
- Engine coolant temperature
- Fuel level (Warning or shutdown) Optional
- · Hours run counter
- Battery volts
- · Fail to start/stop
- Emergency stop
 Failed to reach loading voltage/frequency
- · Charge fail
- Loss of magnetic pick-up signal Optional
- · Low DC voltage
- · CAN diagnostics and CAN fail/error

STANDARD SPECIFICATIONS

1. ENGINE

Perkins four stroke heavy duty high performance industrial type diesel engine.

2. ENGINE FILTRATION SYSTEM

- · Cartridge type dry air filter.
- Two Cartridge type fuel filters.
- · Full flow lube oil filter.

All filters have replaceable elements.

3. COOLING RADIATOR

Radiator and cooling fan, complete with safety guards, designed to cool the engine at high ambient temperatures (consult your dealer for de-ration factors)

4. EXHAUST SYSTEM

Heavy duty Industrial Exhaust Silencer

Silencer noise reduction level 20 (dB)

Maximum allowable back pressure 10.2 (kPa)

5. CIRCUT BREAKER TYPE

ABB 3 pole MCCB. (4 pole is optional)

6. FUEL SYSTEM

The baseframe design is incorporated with an integral fuel tank with a capacity of approx. 8 hours running at Full Load. The tank is supplied complete with fill cap breather, fuel feed and return lines to the Engine and drain plug.

7. ALTERNATOR

7.1 INSULATION SYSTEM

- . The insulation system is Class H.
- All windings are impregnated in either a triple dip thermosetting liquid, oil and acid resisting polyester varnish or vacuum pressure impregnated with a special polyester resin.
- Heavy coat of antitracking varnish additional protection against moisture or condensation.

7.2 AUTOMATIC VOLTAGE REGULATOR (AVR)

The fully sealed Automatic Voltage Regulator maintains the Voltage Regulation at $\pm 1\%$. Nominal adjustment by means of a trim pot incorporated on the AVR.

8. MOUNTING ARRANGEMENT

8.1 COUPLING

The Engine and Alternator are directly coupled by means of an SAE flange. The Engine flywheel is flexibly coupled to the Alternator rotor.

8.2 ANTI-VIBRATION MOUNTING PADS

Anti-Vibration pads are affixed between the Engine / Alternator feet and the Baseframe thus ensuring complete vibration isolation of the rotating assembly.

8.3 SAFETY GUARDS

The Fan & Fan Drive along with the Battery Charging Alternator are Safety Guard protected for personnel protection.

9. FACTORY TEST

- The Generating set is load tested before dispatch
- All protective devices control functions and site load conditions are simulated. The generator and it's systems are checked before dispatch.

10. EQUIPMENT FINISHING

All mild steel components are fully degreased and painted with powder coated paint to ensure maximum scuff resistance and durability.

11. DOCUMENTATION

Operation & Maintenance manual, Circuit wiring diagrams and Commissioning / Fault Finding instruction leaflets are accompanied with the Generator.

12. QUALITY STANDARDS

The equipment meets the following standards: BS4999, BS5000, BS5514 IEC 60034, VDE0530, NEMA MG 1.22 and ISO 8528.

13. WARRANTY

All of the Generating Sets are covered under a warranty policy for a period of 24 months. Warranty of the equipment is in line with manufacturers warranty terms & conditions.

(check warranty statement for more details, as it may vary for different countries)

In line with continuous product development, we reserve the right to change specifications without notice.

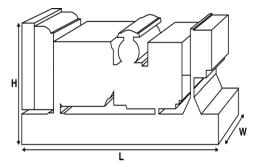
STANDARD REFERENCE CONDITIONS

Rating Definitions

Prime Power: Variable load. Unlimited hours usage with an average load factor of 80% of the published prime power over each 24 hour period. A 10% overload is available for 1 hour in every 12 hours of operation.

Standby Power: Variable load. Limited to 500 hours annual usage, up to 300 hours of which my be continuous running. No overload is permitted.

DIMENSIONS AND WEIGHT					
Length cm	Width cm	Height cm	Weight* kg (wet)		
127	54	107	475		



Dealer contact details:



Engineering & Services

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